



# Distributionally Robust Circuit Design Optimization under Variation Shifts

Yifan Pan<sup>\*†</sup>, Zichang He<sup>\*†</sup>, Nanlin Guo<sup>#</sup>, Zheng Zhang<sup>\*</sup>

<sup>\*</sup>University of California, Santa Barbara

<sup>#</sup>Fudan University

<sup>†</sup>Equal contributions

# Process variation

## Moore's Law: The number of transistors on microchips doubles every two years

Moore's law describes the empirical regularity that the number of transistors on integrated circuits doubles approximately every two years. This advancement is important for other aspects of technological progress in computing – such as processing speed or the price of computers.

Our World  
in Data

### Transistor count

50,000,000,000

10,000,000,000

5,000,000,000

1,000,000,000

500,000,000

100,000,000

50,000,000

10,000,000

5,000,000

1,000,000

500,000

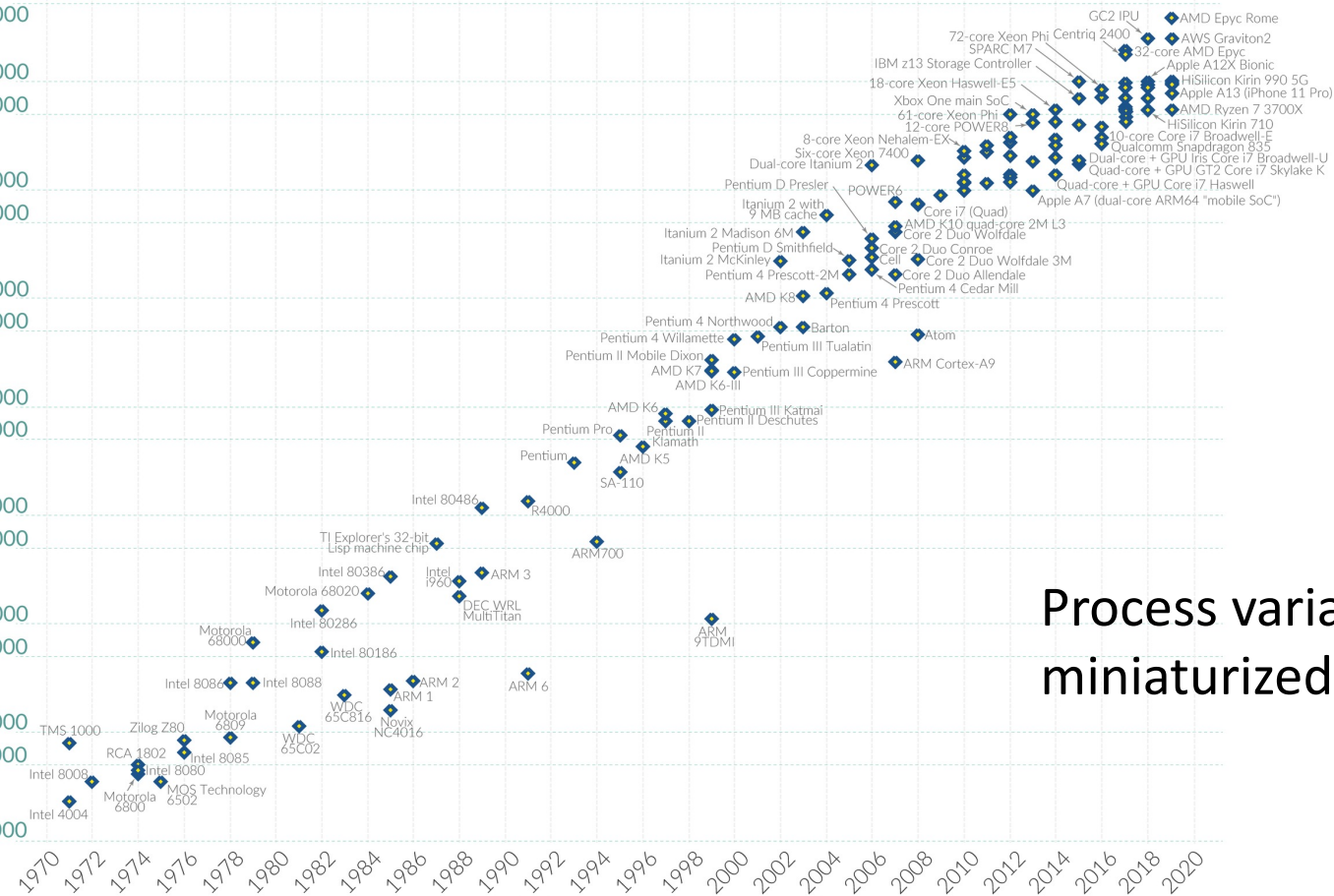
100,000

50,000

10,000

5,000

1,000



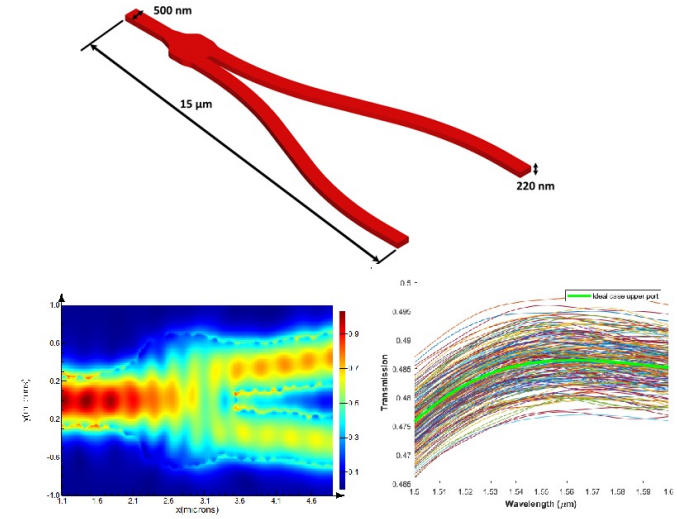
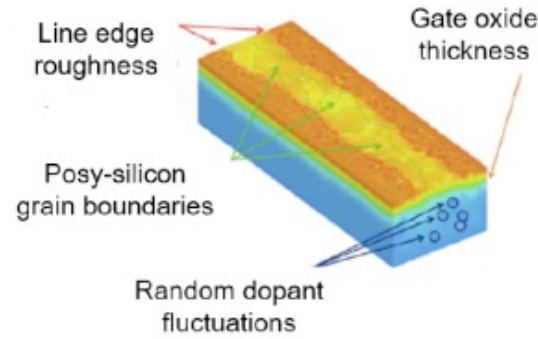
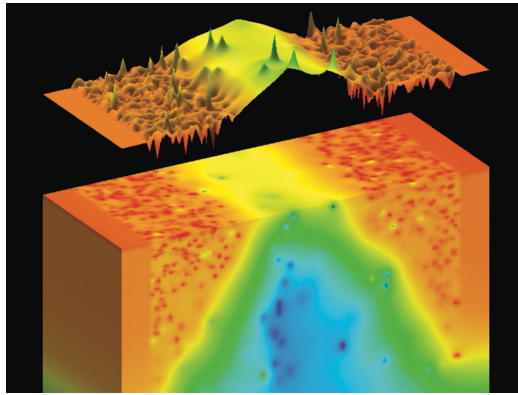
Process variation in the  
miniaturized system

Data source: Wikipedia ([wikipedia.org/wiki/Transistor\\_count](https://wikipedia.org/wiki/Transistor_count))

OurWorldinData.org – Research and data to make progress against the world's largest problems.

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# Process variation



Sources of process variations: manufacturing & environment

Importance

- ❑ Device performance, quality, and yield
- ❑ More significant as the scales of devices decrease

# Rethink process variation modeling

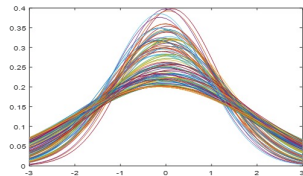
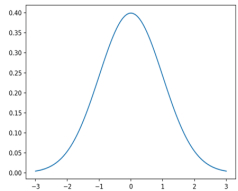
Description of variation

Performance output

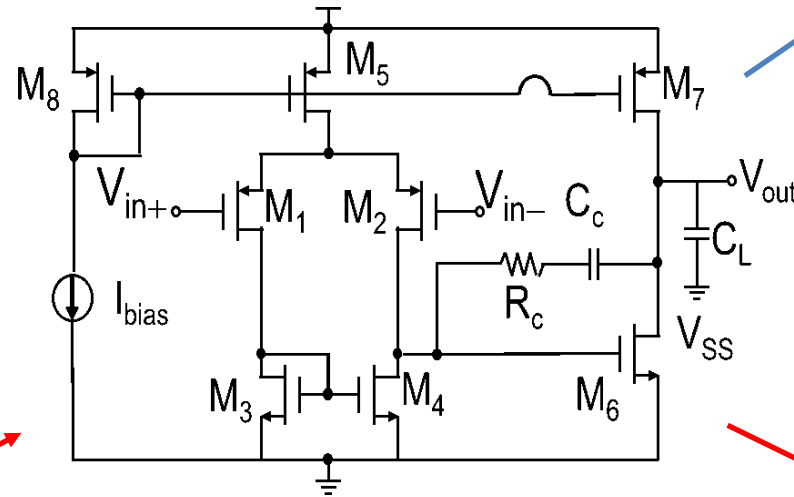
Worst case



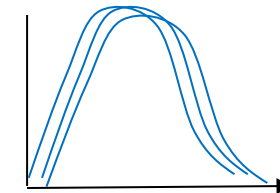
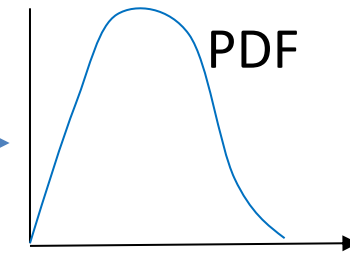
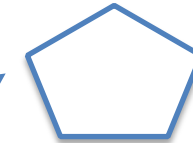
Statistical distribution



Reality: statistical but unknown distribution



A set



Possible PDFs

# Why? Case 1: poor data quality

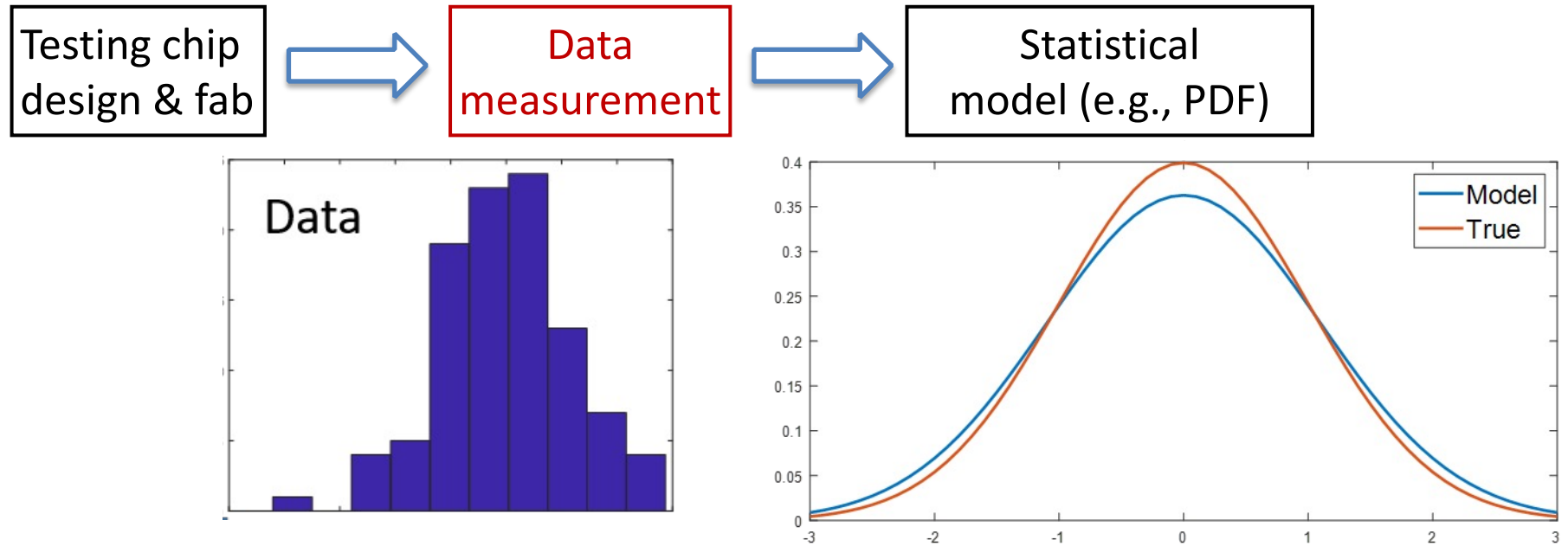
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A typical process of extracting process variation models



# Why? Case 1: poor data quality

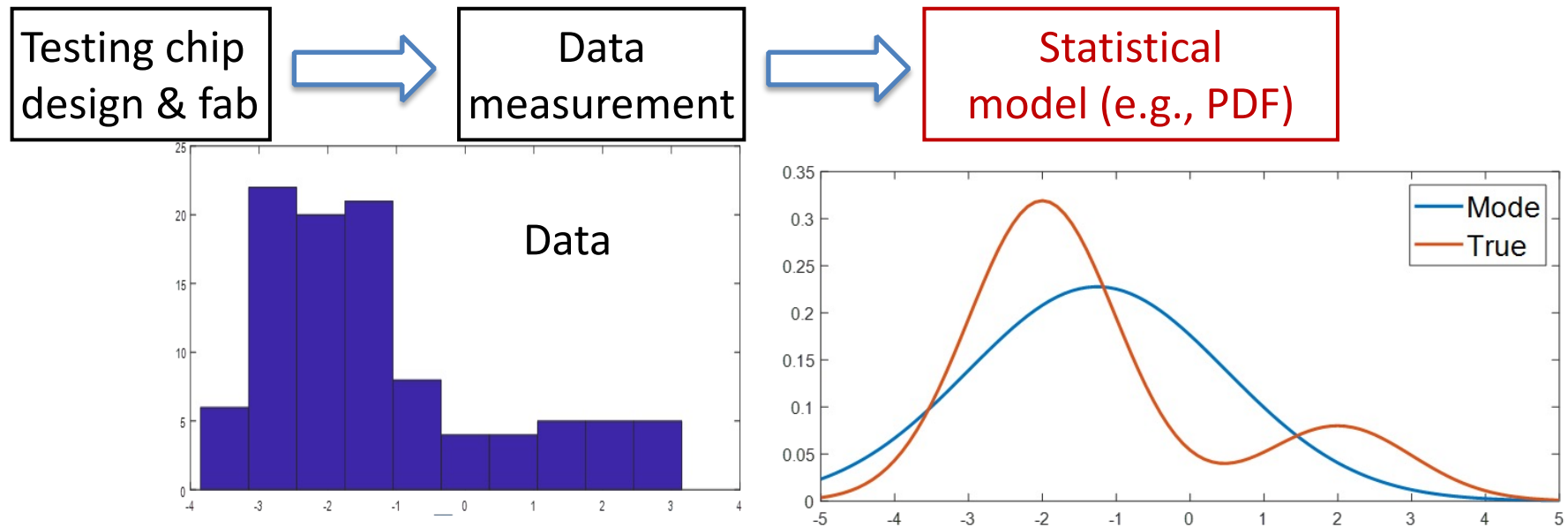
A typical process of extracting process variation models



- Data is limited and noisy

# Why? Case 2: model misfit

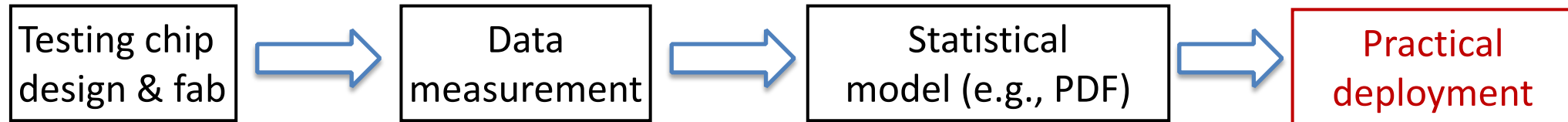
A typical process of extracting process variation models



- The chosen statistical model is over-simplified

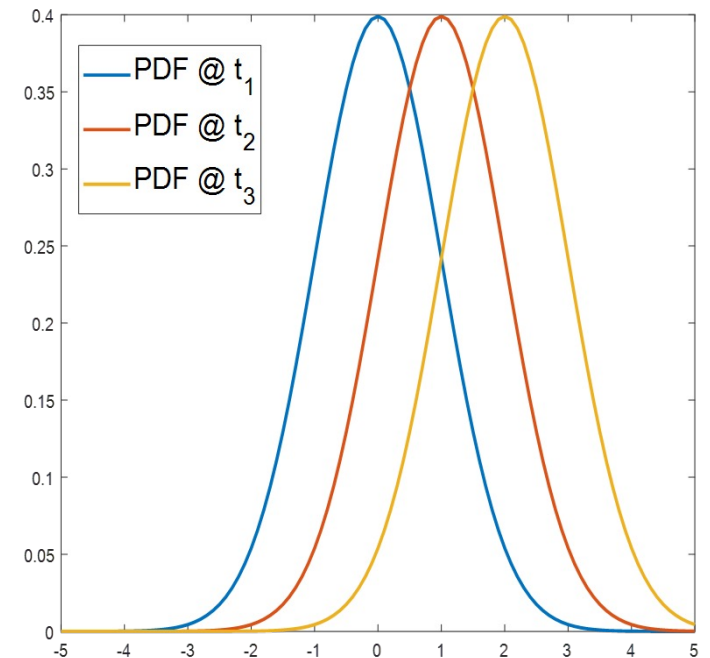
# Why? Case 3: time shift

A typical process of extracting process variation models



- Data is limited and noisy
- The chosen statistical model is over-simplified
- PDF can change over time

Three cases can happen together, we name them *Variation shifts*

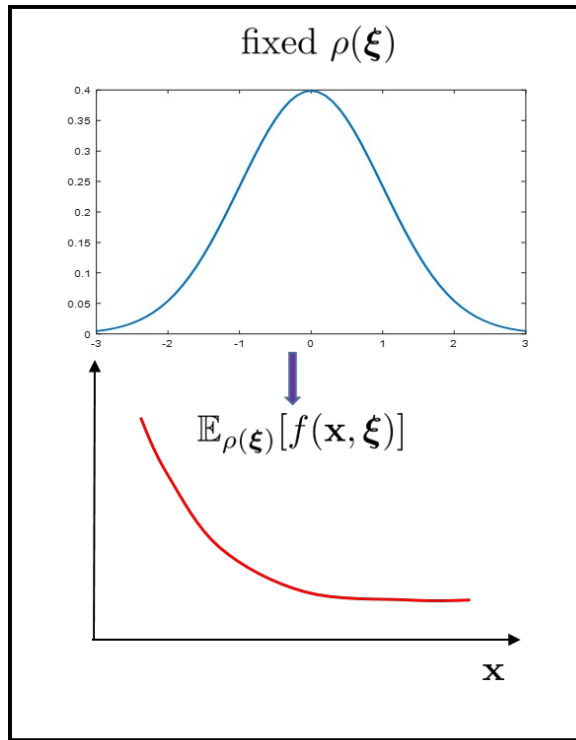




# Shift-aware optimization

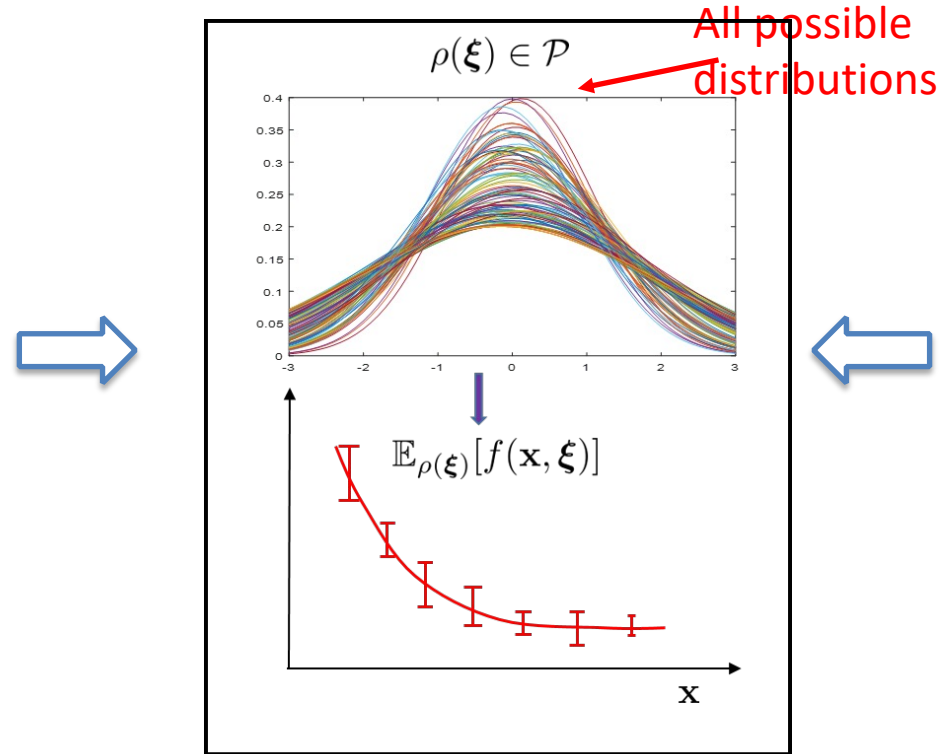
Traditional stochastic  
circuit optimization

$$\min_{\mathbf{x} \in \mathcal{X}} \mathbb{E}_{\rho_0(\xi)} [f(\mathbf{x}, \xi)]$$



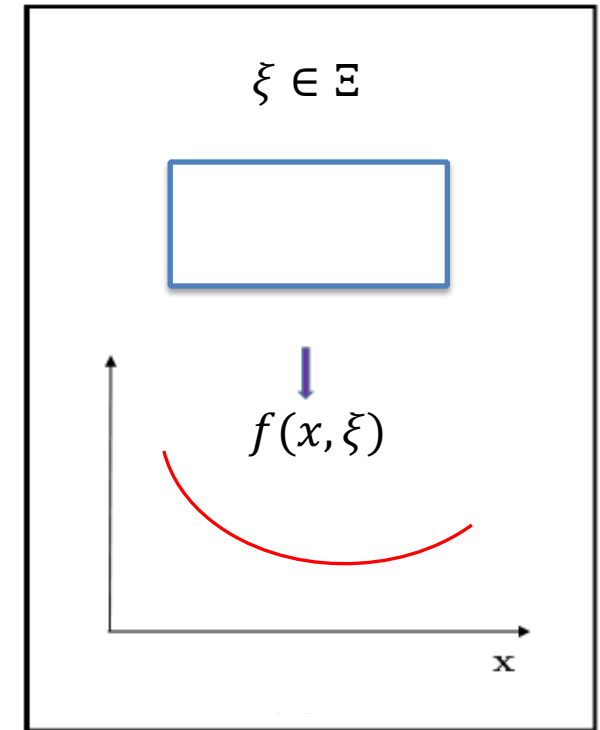
**Distributionally robust**  
circuit optimization (DRO)

$$\min_{\mathbf{x} \in \mathcal{X}} \sup_{\rho(\xi) \in \mathcal{P}} \mathbb{E}_{\rho(\xi)} [f(\mathbf{x}, \xi)]$$



Traditional robust  
circuit optimization

$$\min_{\mathbf{x} \in \mathcal{X}} \max_{\xi \in \Xi} [f(\mathbf{x}, \xi)]$$

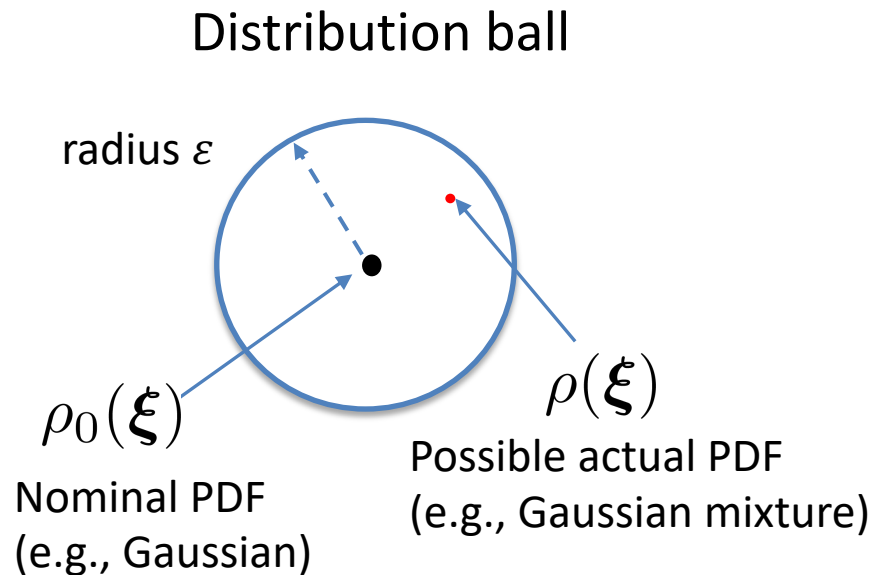


# How to solve DRO?

Key: a careful modeling of the distributional uncertainty set

$$\mathcal{P} := \mathcal{B}(\rho_0) = \{\rho : \mathcal{D}(\rho_0, \rho) \leq \varepsilon\}$$

$$\min_{\mathbf{x} \in \mathbf{X}} \sup_{\rho(\boldsymbol{\xi}) \in \mathcal{B}_\varphi(\rho_0)} \mathbb{E}_{\rho(\boldsymbol{\xi})} [f(\mathbf{x}, \boldsymbol{\xi})]$$



Degeneration

- Robust optimization:  $\rho(\xi)$  is a delta function
- Stochastic programming:  $\varepsilon \rightarrow 0$

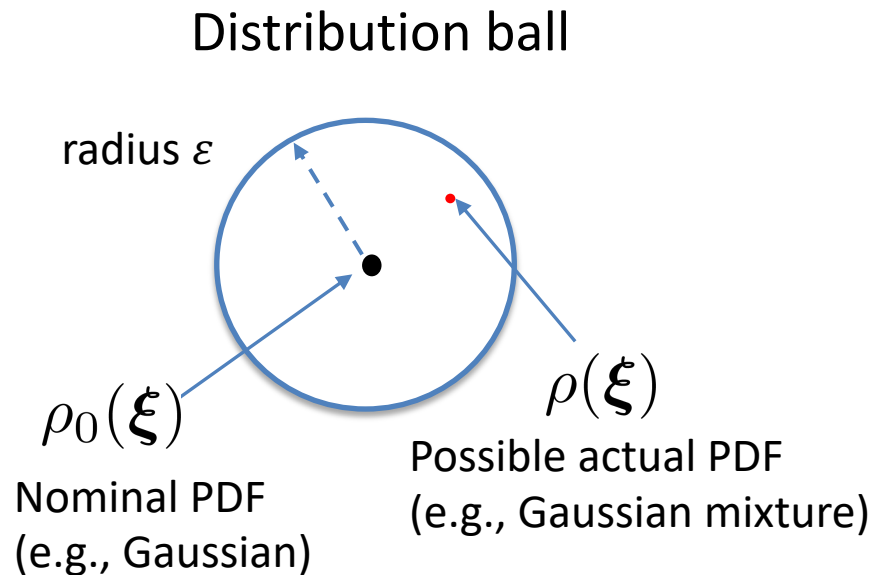
Challenges

- The inner problem is non-trivial to solve
- Two-level problem is computationally heavy
- No analytical function for circuit performance

# How to solve DRO?

Key: a careful modeling of the distributional uncertainty set

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$$\min_{\mathbf{x} \in \mathbf{X}} \sup_{\rho(\xi) \in \mathcal{B}_\varphi(\rho_0)} \mathbb{E}_{\rho(\xi)}[f(\mathbf{x}, \xi)]$$



$\mathcal{D}(\rho_0, \rho)$  as  $\chi^2$  divergence

$$\min_{\mathbf{x} \in \mathbf{X}} \mathbb{E}_{\rho_0(\xi)}[f(\mathbf{x}, \xi)] + \sqrt{\varepsilon \cdot \text{Var}_{\rho_0(\xi)}[f(\mathbf{x}, \xi)]}$$

# How to solve DRO?

- Two-level min-max  $\rightarrow$  Single minimization (exact reformulation)
- The regularization parameter  $\varepsilon$  is physically meaningful
- Works for other  $\varphi$ -divergence measure

$$\min_{\mathbf{x} \in \mathbf{X}} \sup_{\rho(\boldsymbol{\xi}) \in \mathcal{B}_\varphi(\rho_0)} \mathbb{E}_{\rho(\boldsymbol{\xi})}[f(\mathbf{x}, \boldsymbol{\xi})]$$



$\mathcal{D}(\rho_0, \rho)$  as  $\chi^2$  divergence

$$\min_{\mathbf{x} \in \mathbf{X}} \mathbb{E}_{\rho_0(\boldsymbol{\xi})}[f(\mathbf{x}, \boldsymbol{\xi})] + \sqrt{\varepsilon \cdot \text{Var}_{\rho_0(\boldsymbol{\xi})}[f(\mathbf{x}, \boldsymbol{\xi})]}$$

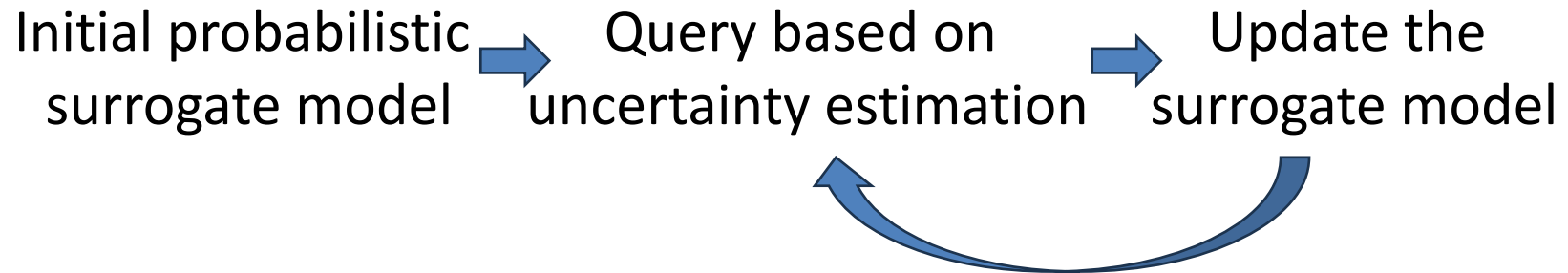
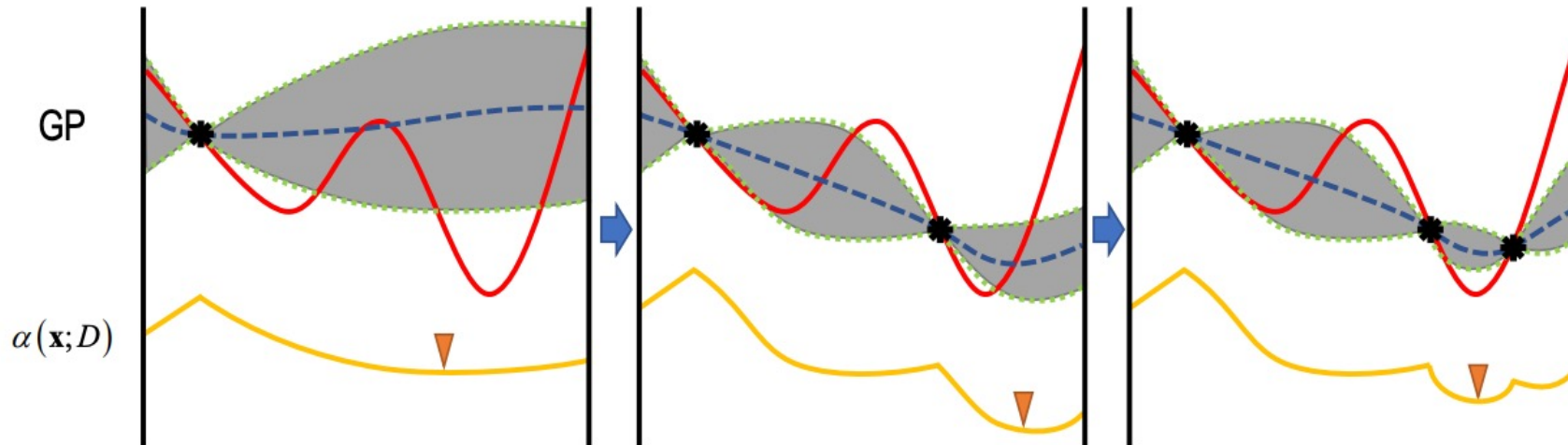
Penalizing the design that has a large variance under the nominal PDF  $\rho_0$

Can be solved by many optimizers

- **Bayesian optimization**
- Gradient-based optimizers

# Bayesian optimization (BO) solver

$$\min_{\mathbf{x} \in \mathbf{X}} \mathbb{E}_{\rho_0(\boldsymbol{\xi})} [f(\mathbf{x}, \boldsymbol{\xi})]$$



# Workflow: DRBO solver

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$$\min_{\mathbf{x} \in \mathbf{X}} \mathbb{E}_{\rho_0(\boldsymbol{\xi})}[f(\mathbf{x}, \boldsymbol{\xi})] + \sqrt{\varepsilon \cdot \text{Var}_{\rho_0(\boldsymbol{\xi})}[f(\mathbf{x}, \boldsymbol{\xi})]}$$

Step 1: Build a Gaussian process regression model

Step 2: Design exploration through minimizing the lower confidence bound (LCB) acquisition function

$$A(\mathbf{x}) := \frac{1}{L} \sum_{l=1}^L [\mu(\mathbf{x}, \boldsymbol{\xi}^l) - \sqrt{\beta} \sigma(\mathbf{x}, \boldsymbol{\xi}^l)] + \sqrt{\frac{\varepsilon}{L} \sum_{l=1}^L (\mu(\mathbf{x}, \boldsymbol{\xi}^l) - \bar{\mu})^2},$$

Step 3: If not converge, add samples of  $\xi$ , return to step 1

Penalizing the design that has a large variance under the nominal PDF  $\rho_0$

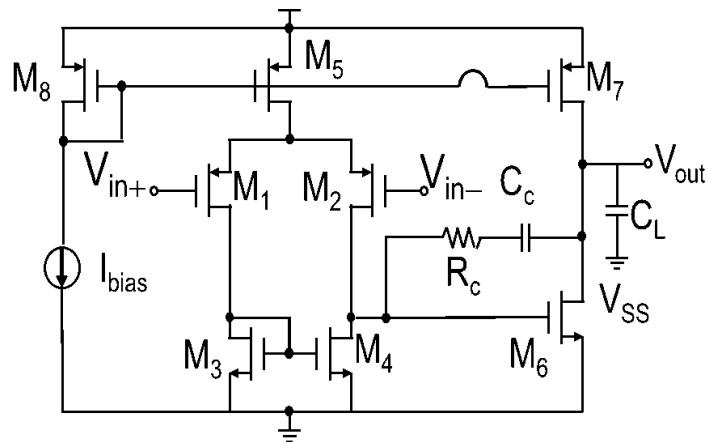
# Demonstration in yield-aware optimization

Goal: under shifted variations, to ensure both high performance and high yield

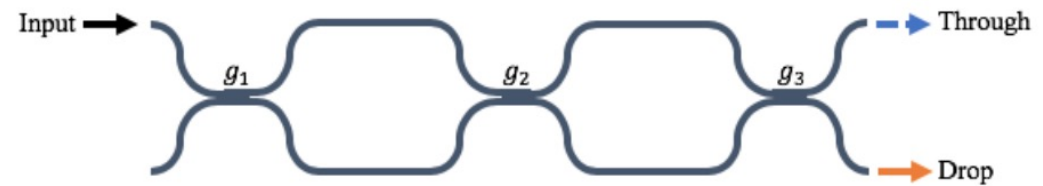
$$f(\mathbf{x}, \boldsymbol{\xi}) = f_{\text{obj}}(\mathbf{x}, \boldsymbol{\xi}) + \lambda I(\mathbf{x}, \boldsymbol{\xi})$$

Loss describing  
performance metric

Indicator function  
describing circuit failure (thus yield)



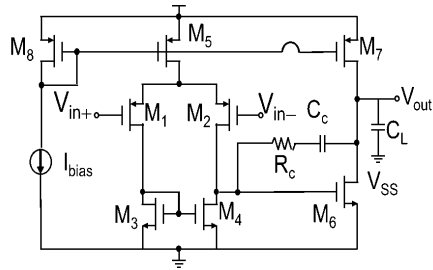
Two-stage amplifier



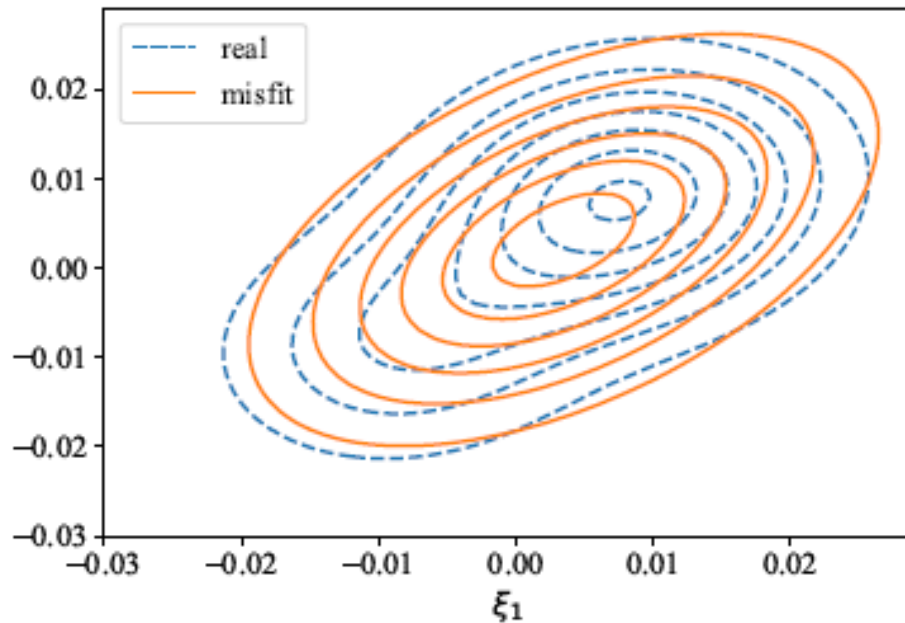
Mach-Zehnder interferometer

Although different circuits, share the same formulation

# Demonstration in yield-aware optimization



Robustness against **misfit of variation models & noisy data**



Misfit model: Gaussian  
Actual: Gaussian mixture

Misfit increases

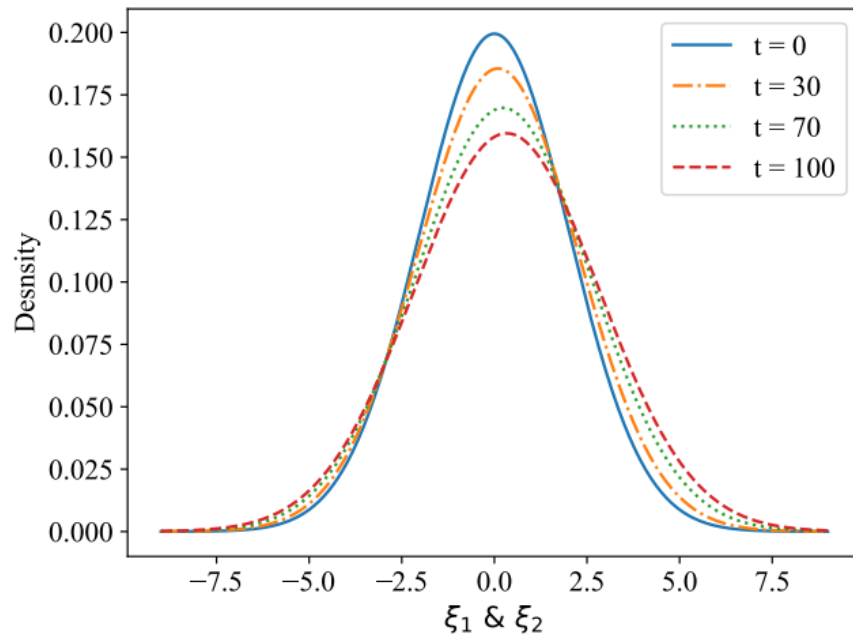
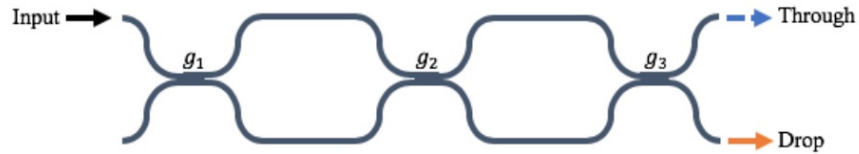
mixture rate	Method	Perf loss	yield
3:7	proposed	0.2195	91.63%
	LCB	0.2373	85.74%
5:5	proposed	0.2285	88.92%
	LCB	0.2343	86.85%
7:3	proposed	0.2249	87.73%
	LCB	0.2287	87.11%

LCB: optimize with fixed misfit model

The proposed method provides **better yield and performance** when the actual PDF of process variations differ from the given one.

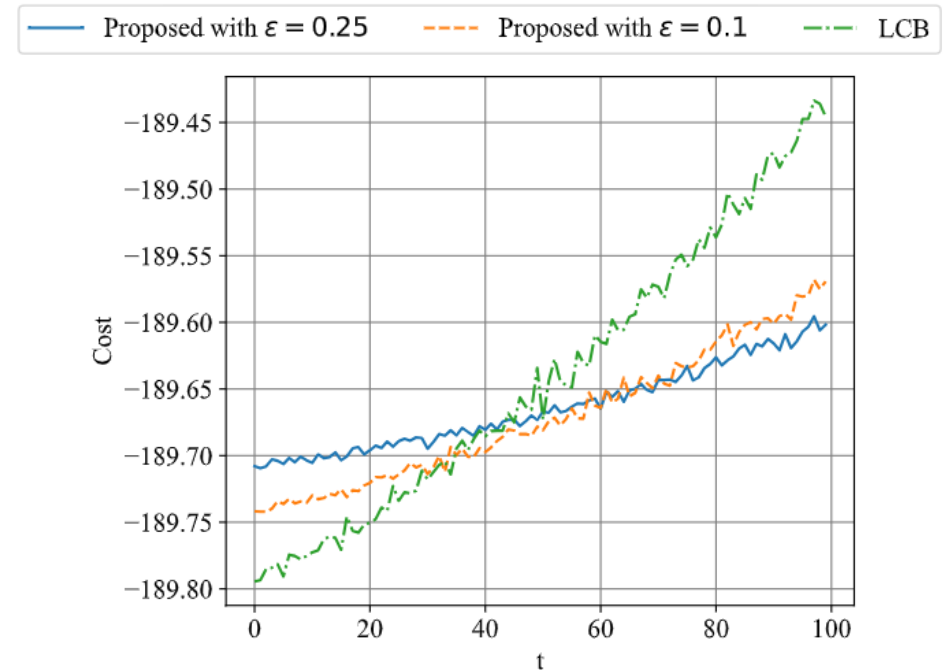


# More numerical results (Time shift)



Practical variations gradually diverge from nominal distribution with time

LCB: optimize with fixed misfit model



- The LCB performs the best when the shift is not significant ( $t \leq 40$ )
- When  $t > 40$ , larger error bounds (radius  $\varepsilon$ ) provide more robust solutions under distributional shift

# Take-home message

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- The practical issues of variation shifts: data quality, model misfit, time shift
- Distributionally robust formulation for optimization under shifts
- Efficient Bayesian optimization solver for the DRO formulation, showing robustness against shifted variations

## Open questions:

- Higher-dimensional cases
- More domain customized modeling of the variations